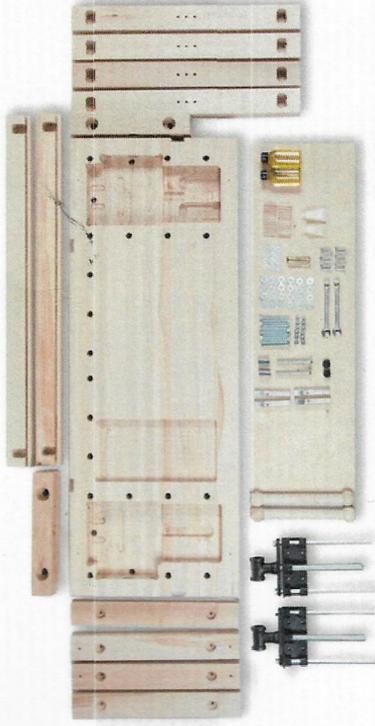
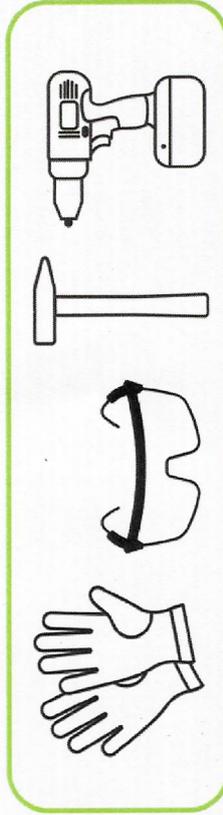


HEAVY DUTY

ASSEMBLY INSTRUCTIONS

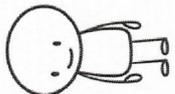
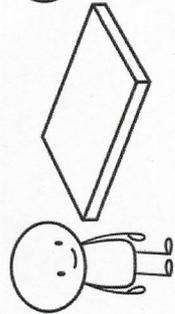
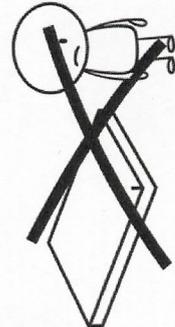
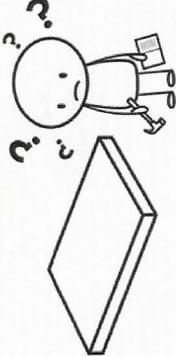
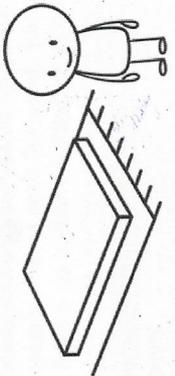
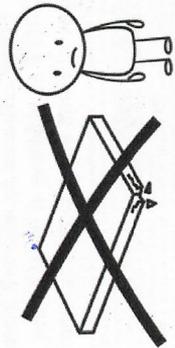


**VIDEO
TUTORIAL**

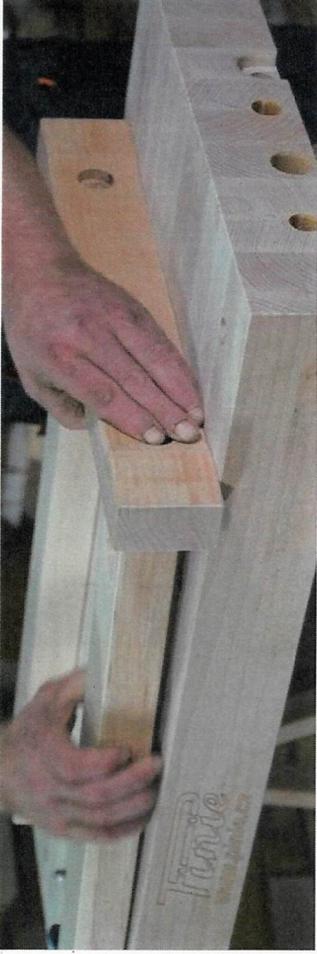


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2.

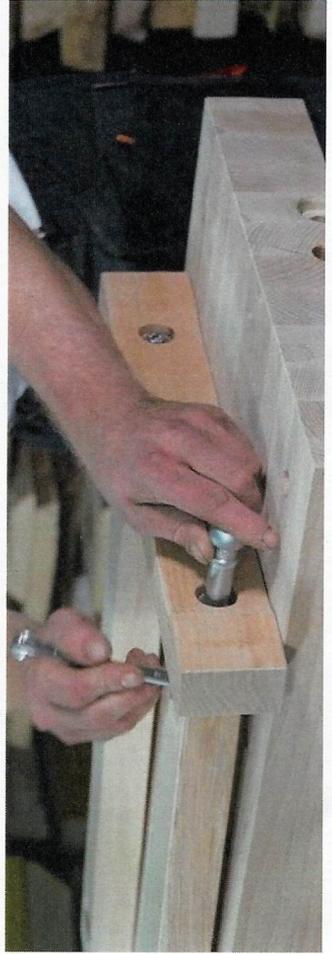


3.



4x  M8x80mm 8x  Ø 9 mm 4x  M8

4.



8x  Ø 8x40 mm

1.



4.

5.

5.



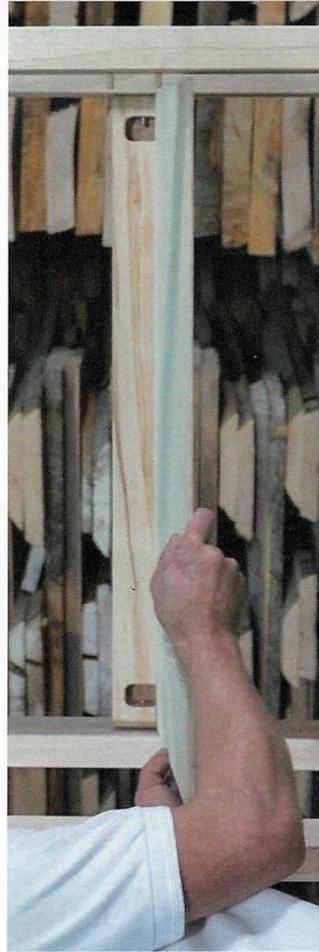
8X  Ø 8x40 mm

6.



4X  M8x80mm 8X  Ø 9 mm 4X  M8

7.



6.

8.



9.



8X  Ø 8x40 mm

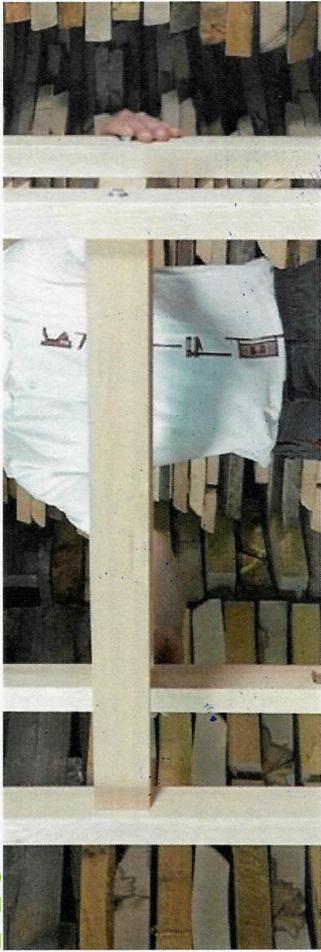
10.



4X  M8x80mm 8X  Ø 9 mm 4X  M8

7.

11.

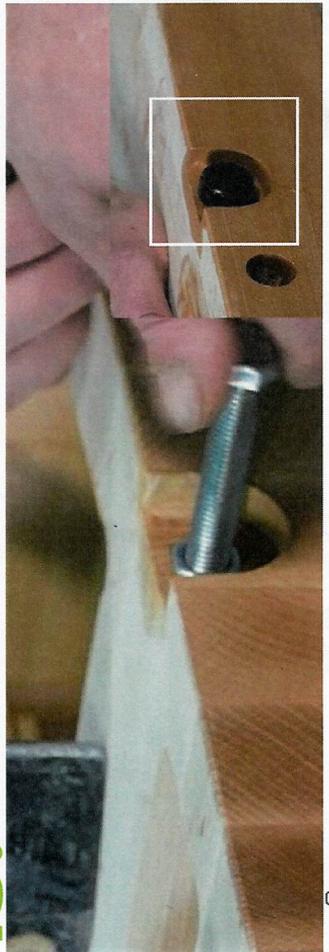


12.



2x  M12x36mm

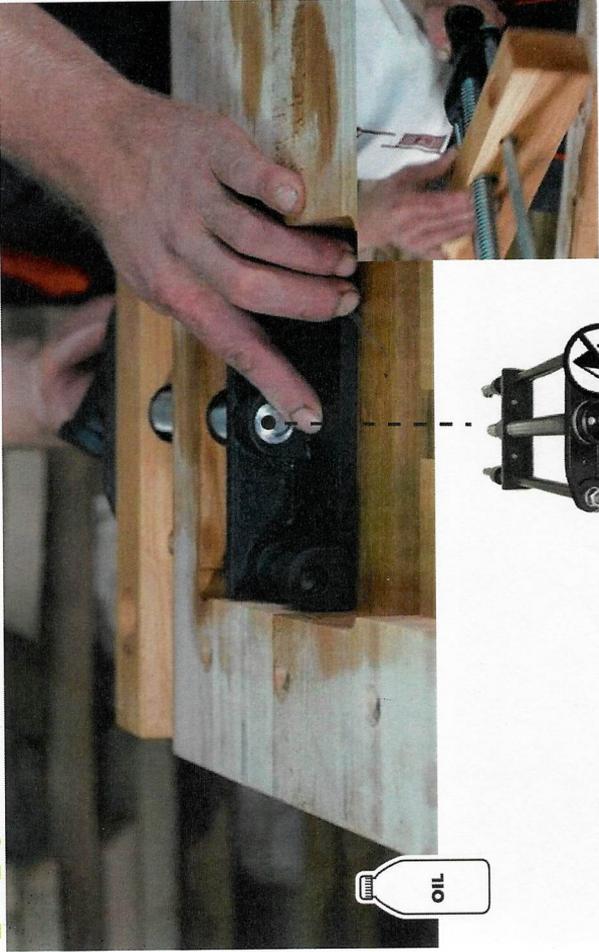
13.



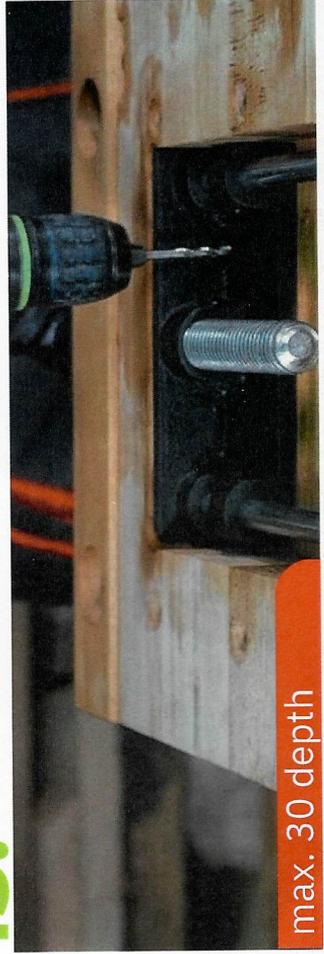
2x  M12x100mm

8.

14.



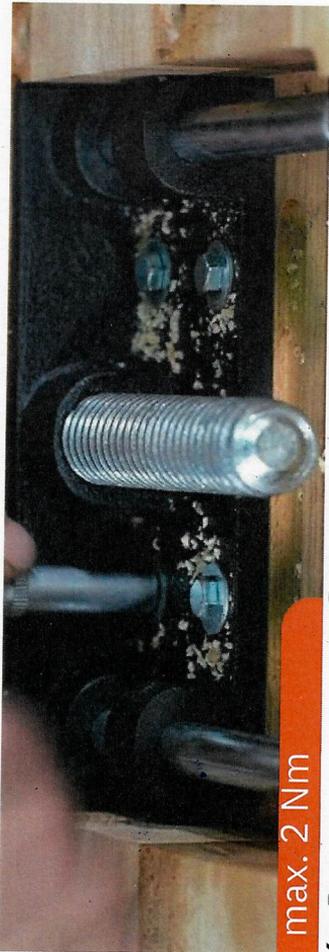
15.



max. 30 depth

9.

16.



max. 2 Nm

4x  6x30 mm 4x  Ø 7 mm

17.



max. 30 depth

18.



max. 2 Nm

2x  6x30 mm 2x  Ø 7 mm

10.

19.



20.



4x  5x70 mm

21.



11.