

SH5380

SH5380 is an EVA based hot melt adhesive, no filler, high-temperature adhesive, fast dissolution, high tensile strength. Suitable for all kinds of edge banding materials and works well on automatic edge banding machine. Suitable for edge sealing and cladding applications with higher requirements for wooden doors. It has high tensile strength and good wood failure.

Product parameters

	SH5380	
Product	Hot melt adhesive	
State	Granular	
Color	transparent	
Viscosity	180℃	200℃
	80000±20000cps	50000±10000 cps
Softening point	100±5℃	
Storage life	25 ℃, Sealed packaging, 24 months	
Condition of storage	In the temperature between 5 to 35 ℃, clean a cool and dry place seal storage. Use the longest storage time.	
Density	1.0±0.10g/cm ³	

Used to guide the

Range of application	Suitable for all kinds of edge banding materials and works well on automatic edge banding machine. Suitable for edge sealing and cladding applications with higher requirements for wooden doors.	
Working temperature	Pre-melter temperature	Roller temperature
	170-190℃	180-200℃
Glue spread	180-250 g/m ²	
Pressure	3-5 kg/cm ²	
Conveyor speed	15-40 m/min	

Machinery and equipment



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Glue application	Edgebanding machine
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Operation and health safety and environmental information

Usage	Heat protective gloves and goggles should be worn when using the product. Avoid contact with skin and eyes.
Cleaning	Use cleaning agent to clean the uncured glue. The cured glue can only be removed by mechanical means. The glue groove must be cleaned regularly.
Waste treatment	Usually considered harmless waste. Consult local authority for disposal.

Legal provisions

This information is based on laboratory tests and long-term practical experience and outcome. This information is intended to help users to find the most appropriate way to work. As the production conditions from the end users are beyond our control, we cannot be responsible for the work of the user's own production conditions. In any case, it is recommended that appropriate manufacturing process parameters be determined by testing prior to use.