

69602-26W

69602-26W is a polyurethane reactive hot melt which requires suitable application systems. Design for sandwich composites and boards on frame with honeycomb structures. Applicable to a variety of substrates such as wood, wood lipping, PVC, resin impregnated paper, metal foil laminated panel and so on.

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Product parameters

	69602-26W
Product	Polyurethane reactive hot melt adhesive
State	Solid
Color	Off white
Viscosity	At 130℃
	3000-6000cps
Softening point	—
Storage	25 ℃, Sealed packaging, 6 months
Condition of storage	Store in a sealed and cool place, avoid exposure to high temperature or freezing. To be stored between 10 to 35 ℃.
Density	1.15±0.10g/cm ³

Usage

Application	Design for sandwich composites and boards on frame with honeycomb structures. Applicable to a variety of substrates such as wood, wood lipping, PVC, resin impregnated paper, metal foil laminated panel and so on.
Material preparation	Bonding surface needs to be clean, dry and free of oil and grease. Metal materials must be pre-treated with a suitable cleaning agent or primer.
Working temperature	Application temperature 110-150 ℃
Equipment requirements	The discharge barrel, heating coil, delivery pipe and pump must be set at proper temperature, Too high a temperature will cause the glue to decompose.
Amount of glue	> 40 g/m ² The glue amount depends on the gluing substrates and technology.

Pressure	2-5 kg/cm ²
Conveyor speed	10-30m/min

Machinery and equipment

Melting machine	PUR melting equipment
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Operation and health safety and environmental information

Usage	Heat protective gloves and goggles should be worn when using the product. Avoid contact with skin and eyes.
Cleaning	Use cleaning agent to clean the uncured glue. The cured glue can only be removed by mechanical means. The glue groove must be cleaned regularly.
Waste treatment	Usually considered harmless waste. Consult local authority for disposal.

Legal provisions

This information is based on laboratory tests and long-term practical experience and outcome. This information is intended to help users to find the most appropriate way to work. As the production conditions from the end users are beyond our control, we cannot be responsible for the work of the user's own production conditions. In any case, it is recommended that appropriate manufacturing process parameters be determined by testing prior to use.