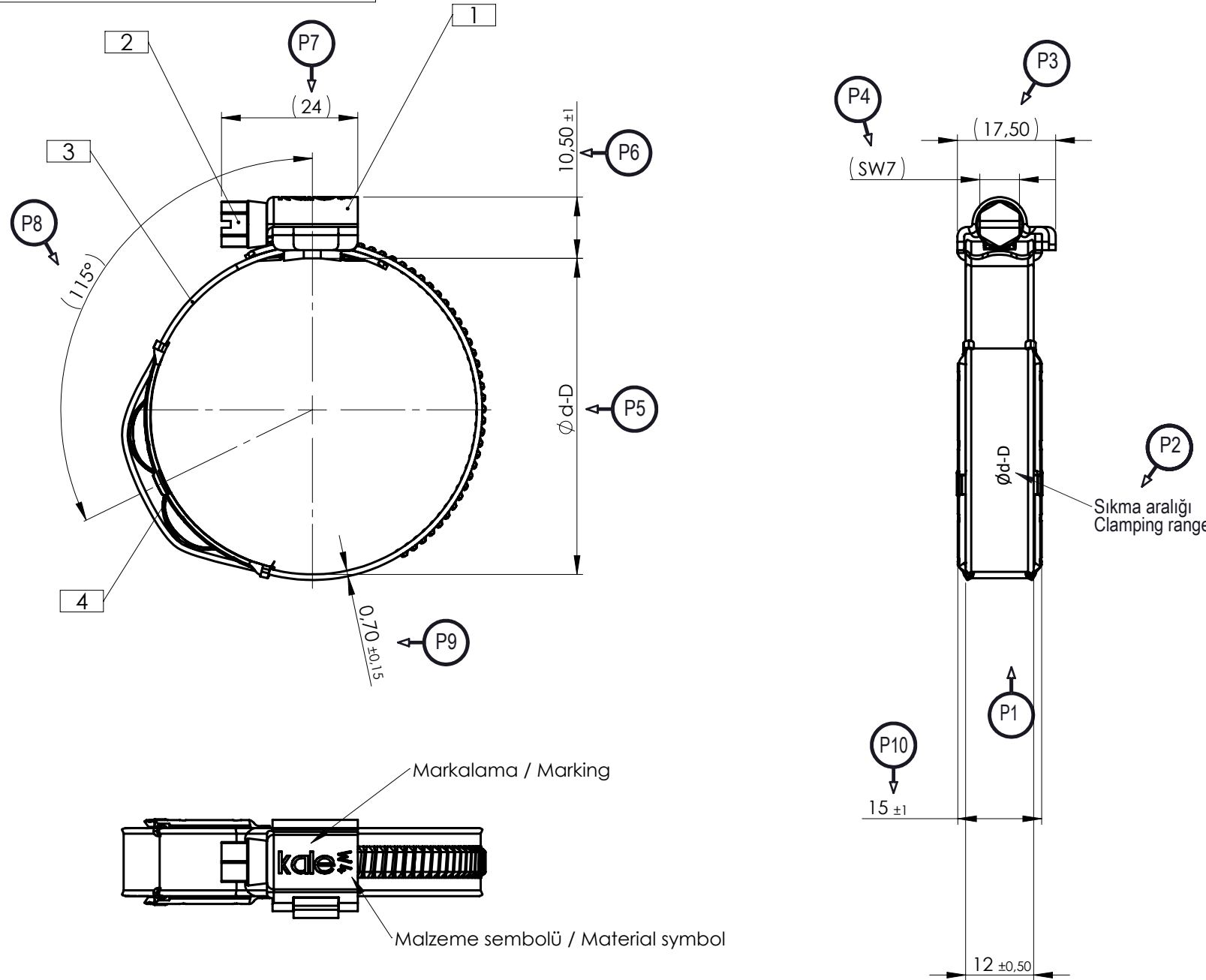


QUOTATION DRAWING



Tablo 1 / Table 1

Parça Kodu Item Code	Parça Tanım Description	Sıkma aralığı Clamp. Range mm	Sevkiyat Çapı Shipping Dia. mm	Korozyon Direnci Corrosion resistance	Malzeme sembolü Material symbol	LD max. [Nm]	AD max. [Nm]	PD max. [Nm]
		$\varnothing d-D$	$\varnothing D+2$					
1220030020	WD12 16-27 C7 W3-IS	16-27	27	min. 200 saat Bkz. Not 5 min. 200 hours See Notes 5	-	1,2	5,0	6,5
1220030030	WD12 20-32 C7 W3-IS	20-32	32					
1220030040	WD12 23-35 C7 W3-IS	23-35	35					
1220030050	WD12 25-40 C7 W3-IS	25-40	40					
1220030060	WD12 30-45 C7 W3-IS	30-45	45					
1220030075	WD12 35-55 C7 W3-IS	35-55	55					
1220030090	WD12 40-60 C7 W3-IS	40-60	60					
1220030100	WD12 45-65 C7 W3-IS	45-65	65					
1220030110	WD12 50-70 C7 W3-IS	50-70	70					
1220030115	WD12 55-75 C7 W3-IS	55-75	75					
1220030120	WD12 60-80 C7 W3-IS	60-80	80	min. 240 saat min. 240 hours	W4	1,2	5,0	6,5
1220030125	WD12 65-85 C7 W3-IS	65-85	85					
1220040020	WD12 16-27 C7 W4-IS	16-27	27					
1220040030	WD12 20-32 C7 W4-IS	20-32	32					
1220040040	WD12 23-35 C7 W4-IS	23-35	35					
1220040050	WD12 25-40 C7 W4-IS	25-40	40					
1220040060	WD12 30-45 C7 W4-IS	30-45	45					
1220040075	WD12 35-55 C7 W4-IS	35-55	55					
1220040090	WD12 40-60 C7 W4-IS	40-60	60					
1220040100	WD12 45-65 C7 W4-IS	45-65	65					
1220040110	WD12 50-70 C7 W4-IS	50-70	70	min. 400 saat min. 400 hours	W5	1,0	5,0	6,5
1220040115	WD12 55-75 C7 W4-IS	55-75	75					
1220040120	WD12 60-80 C7 W4-IS	60-80	80					
1220040125	WD12 65-85 C7 W4-IS	65-85	85					
1220050020	WD12 16-27 C7 W5-IS	16-27	27					
1220050030	WD12 20-32 C7 W5-IS	20-32	32					
1220050040	WD12 23-35 C7 W5-IS	23-35	35					
1220050050	WD12 25-40 C7 W5-IS	25-40	40					
1220050060	WD12 30-45 C7 W5-IS	30-45	45					
1220050075	WD12 35-55 C7 W5-IS	35-55	55					
1220050090	WD12 40-60 C7 W5-IS	40-60	60					
1220050100	WD12 45-65 C7 W5-IS	45-65	65					
1220050110	WD12 50-70 C7 W5-IS	50-70	70					
1220050115	WD12 55-75 C7 W5-IS	55-75	75					
1220050120	WD12 60-80 C7 W5-IS	60-80	80					
1220050125	WD12 65-85 C7 W5-IS	65-85	85					

NOTLAR / NOTES

- 1) LD: Sevkiyat çapındaki kelepçenin vidasının 3 tur döndürülmesiyle okunan azami tork değeridir. İlk turda ölçülen değer ihmal edilebilir. / The maximum free torque value of clamp after 3 turn of screw rotation. A higher LD value is tolerable on the fir
- 2) AD: Tavsiye edilen sıkma torku / Recommended tightening torque
- 3) PD: Maksimum test torku / Maximum test torque
- 4) Korozyon direnci (ISO 9227) / Corrosion resistance acc. to ISO 9227
- 5) Min. test süresi sonunda kırmızı pas görülmemelidir. Sadece W3 malzemeler için toplam yüzeyin %10' unda kırmızı pas görülmesine müsaade edilir. / No red rust at the end of the min. test duration. %10 red rust is allowed on the total surface of the clam
- 6) Tavsiye edilen sıkma hızı: 300 - 350 rpm / Recommended tightening speed : 300 - 350 rpm

Tablo 2 / Table 2

Parça Part	Adet Qty.	Parça adı Part Name	Malzeme kombinasyonu Material combination		
			W3	W4	W5
1	1	Yuva Housing	X6Cr17 (1.4016)	X5CrNi18-10 (1.4301)	X5CrNiMo17-12-2 (1.4401)
2	1	Vida Screw	X6Cr17 (1.4016)**	X3CrNiCu18-9-4 (1.4567)**	X3CrNiCuMo17-11-3-2 (1.4578)**
3	1	Bant Band	X6Cr17 (1.4016)	X5CrNi18-10 (1.4301)	X5CrNiMo17-12-2 (1.4401)
4	1	Yay Spring	X10CrNi18-8 (1.4310)	X10CrNi18-8 (1.4310)	X10CrNi18-8 (1.4310)
			veya muadili Or equivalent	veya muadili Or equivalent	veya muadili Or equivalent

**Kalay kaplı / Tin plated

02	Notlar güncellendi. / Notes are updated.				10.03.2017	E.Tunali	C.Çolakel
MODİF INDEX	TANIMLAMA/DESCRIPTION				TARİH DATE	ÇİZEN DRAWN	ONAY CHECKED
AĞIRLIK/WEIGHT HESAPLANAN CALCULATED	GERÇEK ACTUAL	HACİM VOLUME	MALZEME MATERIAL	SERTLİK HARDNESS	GENEL TOLERANS GENERAL TOLERANCE	BİÇİM VE KONUM TOL. FORM AND POS.TOL.	AÇISAL SAPMA DEVIATION FOR ANGLE
-	-	- CM	Bkz. Tablo 2 See Table 2		DIN ISO 2768-m	DIN ISO 2768- K	-
İŞİM/NAME		TARİH/DATE		PARÇA İSMİ/PART NAME			PROJ.METH. DIN 6
ÇİZEN/DRAWN		Önder Ayvazoğlu		Bkz. Tablo 1 See Table 1			PROJ.METH. DIN 6
ONAY/APPROVED		Özden KESKİN		24.06.2010			PROJ.METH. DIN 6
YÜZEY KALİTESİ SURFACE QUALITY		Kale Bağlantı Teknolojileri San. ve Tic. A.Ş. İstanbul Anadolu Yakası OSB 5.Sok.No:4 34953 Tuzla/İSTANBUL		PARÇA NO/PART NO		ÖLÇEK SCALE	MODİF INDEX
		Bkz. Tablo 1 See Table 1		Bkz. Tablo 1 See Table 1		-	02
TALEP NO/ENQUIRY NO: -		RESİM NO/DRAWING NO: 113 01 008		PROJE NO/PROJECT NO.: -			
PATENT NO: --		DOSYA ADI/DRAWING NAME: IS		TİP/MODEL: Montaj-Assem			