

HCS 280 XP Hedgetrimmer

Documents

Motor assy

Ignition system

Carburetor WT-1019A

Blades assy

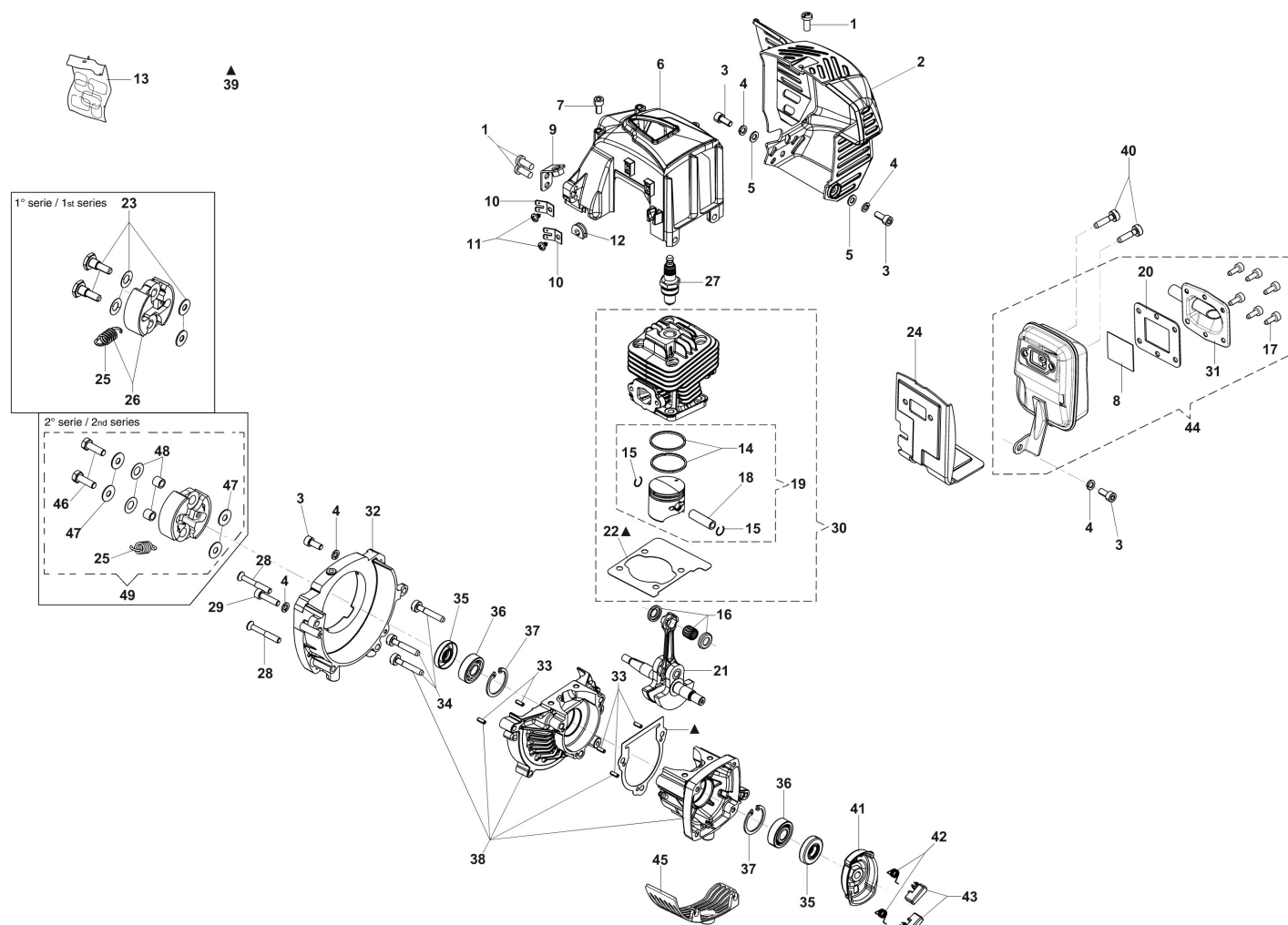


Illustration Motor assy

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	3	3960070AR	Screw				
2	1	58070126R	Exhaust guard				
3	4	3801009	Screw				
4	5	3819006R	Washer				
5	2	3916005R	Washer				
6	1	58070005R	Engine cover			Arancio; Orange	
7	1	3801008R	Screw				
8	-		Not available for this product			Solo per versione EPA1 - Only for EPA1 version	
9	1	58070066R	Plate				
10	2	4191069BR	Plate				
11	2	3960030R	Screw				
12	1	005000347AR	Grommet				
13	1	58070203	Labels kit				
14	2	3123002AR	Piston ring				
15	2	58070166R	Ring				
16	1	61370254	Set roller cage and washer				
17	6	3891009R	Screw				
18	1	58070019R	Piston pin				
19	1	61370252A	Piston assy Ø32				
20	1	58070144R	Gasket				
21	1	58070045R	Complete shaft				
22	1	58070194R	Gasket				
23	1	61370257	Kit pin + Belleville washer + spacer ring		SN 4816359999		BT6-118-09/16
24	1	58070026AR	Deflector				
25	1	61070090R	Spring				
26	1	61070091AR	Clutch		SN 4816359999		BT6-118-09/16
27	1	3055112	Spark plug				
28	2	3802013R	Screw				
29	1	094000101R	Screw				
30	1	58070200A	Complete cylinder Ø32				
31	1	58070143R	Muffler cover				
32	1	58070085R	Flange				
33	5	61280044R	Locking sleeve				
34	3	3891052R	Screw				
35	2	3050042R	Seal ring				
36	2	3034029R	Bearing				
37	2	3025018R	Ring				
38	1	58070202	Crankcase assy				
39	1	58070201	Gasket set				
40	2	3891047R	Screw				
41	1	61370037R	Clutch driver				
42	2	61070039R	Spring				
43	2	61370014R	Pawl				
44	1	58070145R	Complete muffler EURO1				

Illustration Motor assy

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
45	1	58070180R	Grid				
46	2	015000044R	Screw	SN 4816360001			BT6-118-09/16
47	4	3918007R	Washer	SN 4816360001			BT6-118-09/16
48	1	61372171R	Set spacer	SN 4816360001			BT6-118-09/16
49	1	61370557	Complete clutch	SN 4816360001			BT6-118-09/16

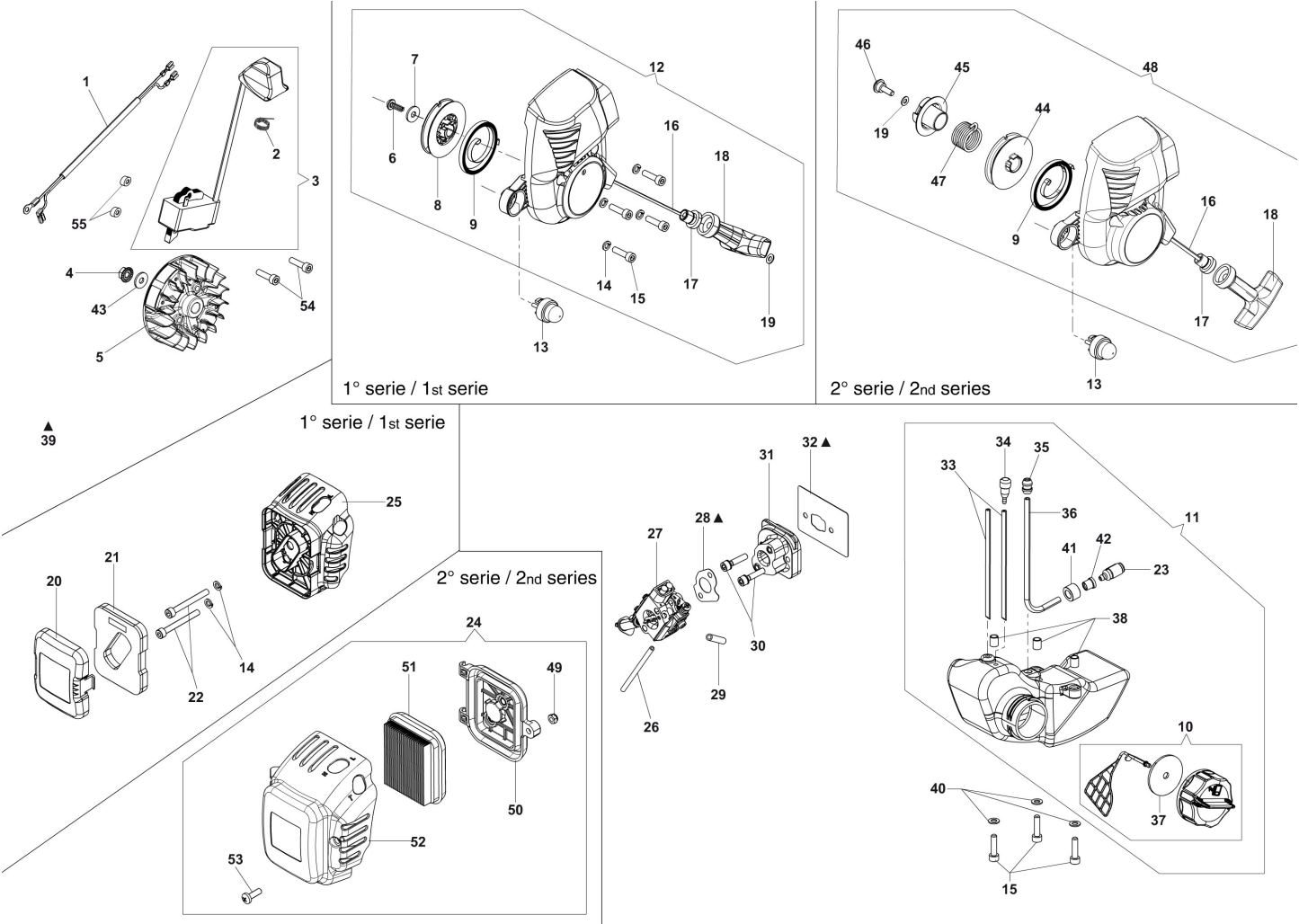


Illustration Ignition system

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	58070091R	Engine stop wire				
2	1	50050127	Spring				
3	1	2501002R	Ignition coil				
4	1	3912014R	Nut				
5	1	58070133R	Flywheel				
6	1	3960100R	Screw		SN 4815069999		BT6-110-02/15
7	1	3918005R	Washer		SN 4815069999		BT6-110-02/15
8	1	61070035BR	Starter pulley		SN 4815069999		BT6-110-02/15
9	1	61070036R	Spring				BT6-110-02/15
10	1	58040343R	Complete cap				
11	1	58070073R	Complete tank				
12	1	58070210R	Starter assy		SN 4815069999	Arancio; Orange	BT6-110-02/15
13	1	2318817R	Air purge				
14	6	3819006R	Washer		SN 4815069999		BT6-110-02/15
15	7	3801013R	Screw		SN 4815069999		BT6-110-02/15
16	1	58070054R	Starter rope				BT6-110-02/15
17	1	072700089R	Bushing				BT6-110-02/15
18	1	093500397	Starter handle				BT6-110-02/15
19	1	3916004R	Washer				BT6-110-02/15
20	1	58070222	Air filter kit		SN 4815191469		BT6-112-06/15
21	1	58070129R	Air filter		SN 4815191469		BT6-112-06/15
22	2	3801012	Screw		SN 4815191469		BT6-112-06/15
23	1	50010218R	Fuel filter				
24		58070222	Air filter kit	SN 4815191470			BT6-112-06/15
25	1	58070222	Air filter kit		SN 4815191469		BT6-112-06/15
26	1	58070173R	Fuel line			Poliuretano - Polyurethane	
27	1	2318666AR	Carburetor WT-1019A				
28	1	58070037R	Gasket				
29	1	58070172R	Fuel line				
30	2	093800060B	Screw				
31	1	58070024R	Insulator				
32	1	58070195R	Gasket				
33	2	58070075R	Breather fuel pipe				
34	1	61070011AR	Breather valve				
35	1	4161211R	Bush				
36	1	58070076R	Fuel line				
37	1	61070006R	Gasket				
38	3	58070196R	Spacer				
39	1	58070201	Gasket set				
40	3	3916005R	Washer				
41	1	58070179AR	Washer				
42	1	61110162B	Bushing				
43	1	3819031R	Washer				
44	1	61370022AR	Starter pulley	SN 4815070001			BT6-110-02/15
45	1	61370023R	Sprocket	SN 4815070001			BT6-110-02/15
46	1	50160024	Screw	SN 4815070001			BT6-110-02/15

Illustration Ignition system

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
47	1	61370237R	Spring	SN 4815070001			BT6-110-02/15
48	1	58070210R	Starter assy	SN 4815070001		Arancio; Orange	BT6-110-02/15
49	1	3914003R	Nut	SN 4815191470			BT6-112-06/15
50	1	58070215R	Filter support	SN 4815191470			BT6-112-06/15
51	1	61170016R	Air filter	SN 4815191470			BT6-112-06/15
52	1	58070216AR	Air filter cover	SN 4815191470			BT6-112-06/15
53	1	58070223R	Screw	SN 4815191470			BT6-112-06/15
54	2	3891020R	Screw				
55	2	50160218AR	Spacer				

Walbro WT-1019A

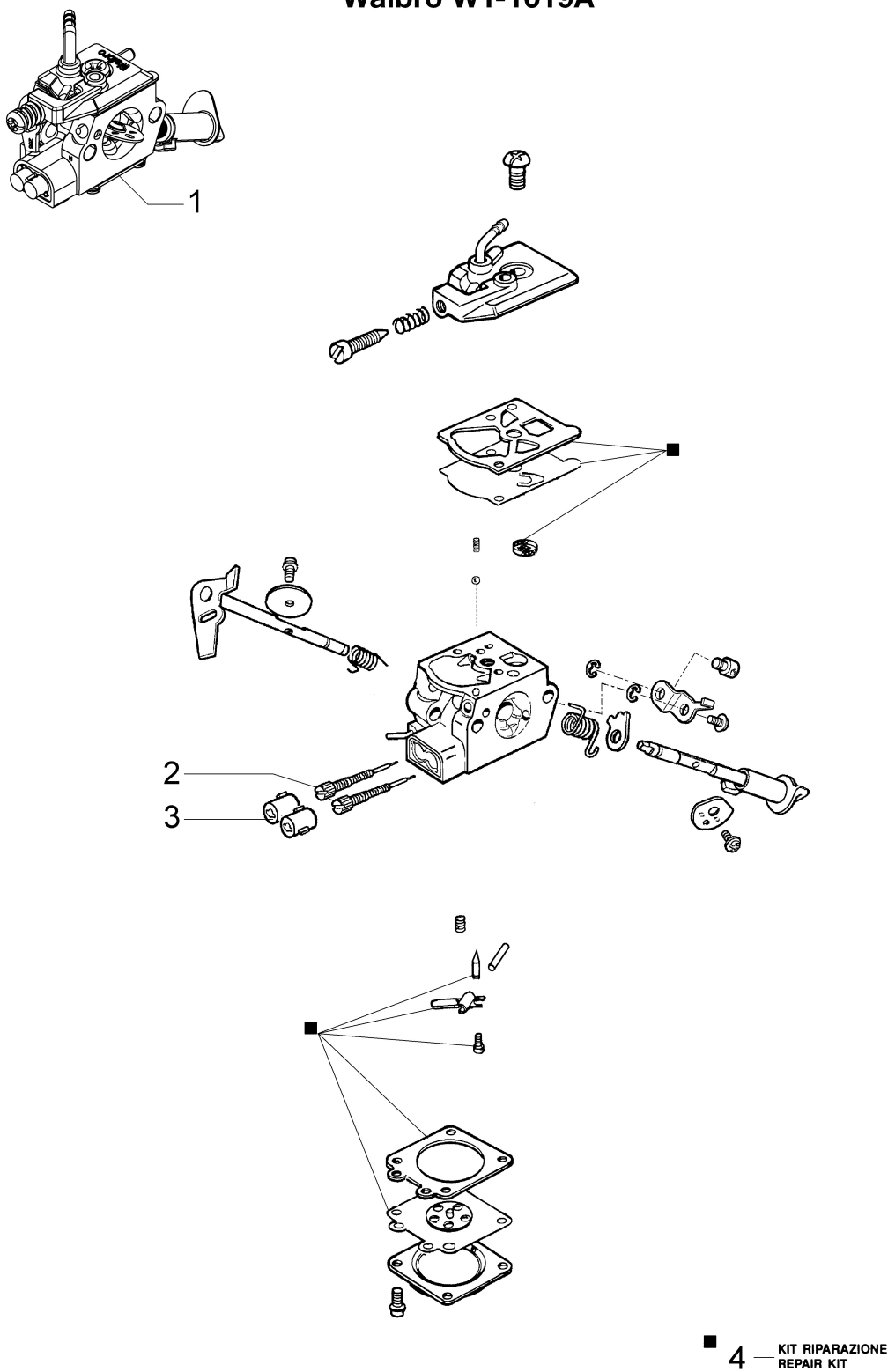


Illustration Carburetor WT-1019A

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	2318666AR	Carburetor WT-1019A				
2	2	2318837	Adjust. screw				
3	2	2318867R	Caps-lock				
4	1	2318671	Repair kit				

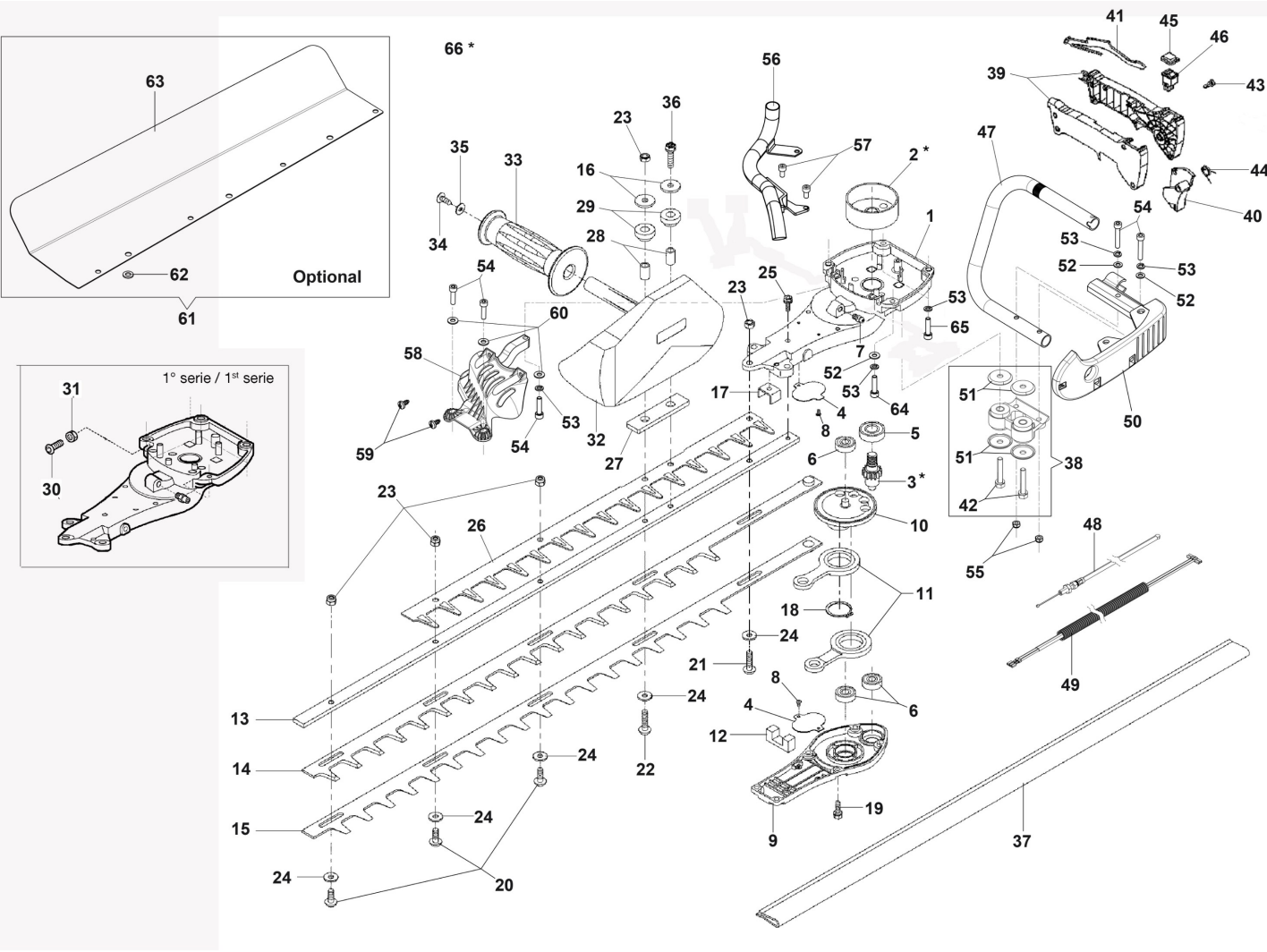


Illustration Blades assy

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	W58070002R	Upper case	SN 4815060001			BT6-111-03/15
2	1	58070218	Clutch drum	SN 4815060001			BT6-111-03/15
3	1	58070218	Clutch drum	SN 4815060001			BT6-111-03/15
4	2	W58040006	Plate				
5	1	W58040007R	Bearing				
6	3	W58040008R	Bearing				
7	1	W58040009	Nipple				
8	4	W58040010	Screw				
9	1	W58040011	Cover				
10	1	W58040012	Chain sprocket				
11	2	W58040013R	Connecting rod				
12	1	W58040014	Felt				
13	1	W58040066	Plate				
14	1	W58040067R	Upper blade				
15	1	W58070008R	Lower blade				
16	2	W58040069R	Washer				
17	1	W58040018	Plate				
18	1	W58040019	Ring				
19	6	W58040002	Screw				
20	3	W58040021R	Screw				
21	1	W58040022	Screw				
22	1	W58040070	Screw				
23	5	W58040023R	Nut				
24	5	W58040024R	Washer				
25	1	W58040071	Screw				
26	1	W58040083	Guard				
27	1	W58040073	Gasket				
28	2	W58040074R	Spacer				
29	2	W58040401	AV-mount				
30	2	3933051R	Screw		SN 4815059999		BT6-111-03/15
31	2	3912005	Nut		SN 4815059999		BT6-111-03/15
32	1	W58040076	Handle				
33	1	W58040077R	Handle				
34	1	W58040078	Screw				
35	1	W58040079	Washer				
36	1	W58040080	Screw				
37	1	W58040081	Blade cover				
38	1	W58040399	Support				
39	1	58040400	Handle kit				
40	1	58040084	Throttle lever				
41	1	58040085	Lever				
42	2	W58040405	Screw				
43	5	3960067AR	Screw				
44	1	58040136	Spring				
45	1	2317013	Guard				
46	1	2317021R	Switch				

Illustration Blades assy

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
47	1	58040351R	Handle				
48	1	58070086R	Throttle cable				
49	1	58040353R	Cable				
50	1	58070084R	Support				
51	4	W58040404	Washer				
52	3	3916005R	Washer				
53	6	3819006R	Washer				
54	3	3801016R	Screw				
55	2	3914003R	Nut				
56	1	58070147R	Exhaust pipe				
57	2	3801052R	Screw				
58	1	58070149R	Guard				
59	2	3993053R	Screw				
60	3	3918010R	Washer				
61	1	58070198	Deflector kit				
62	1	3916006R	Washer				
63	1	58040150	Deflector				
64	1	3801010R	Screw				
65	2	3801011	Screw				
66	1	58070218	Clutch drum	SN 4815060001			BT6-111-03/15