



Superon Schweisstechnik India Ltd

Plot no. 552, Pace City-II, Sector 37, Gurgaon,
Haryana-122001, India

An ISO 9001 , ISO 14001 &
BS OHSAS 18001 Certified Company

group of companies
ALFA GLOBAL

TEST CERTIFICATE

As Per EN 10204 / DIN 50049 - 2.2

CUSTOMER : LLC<ALFA GLOBAL>-RUSSIA

P.O./P.I. N0 SSIL/EXP/PI/23-24/408,409,410&
411/31.10.2023

INVOICE N0./DATE EXP/23-24/558/19.01.2024

QTY.(Kgs.) 500.00

Brand/ Grade: AG E 60RC/ SUPER HARD 650

Report No: SUP 2024/636

Size (mm): 3.20X350

Date of issue: 19.01.2024

Standard-No./
Classifications: $\approx$ DIN 8555
E-6-UM- 60S

Batch No/Heat No: GP 24380

Date of Mfg: 31.10.2023

All Weld Metal Chemical Analysis (%)

Element	C	Si	Mn	Cr	Fe
Result	0.63	0.62	0.31	6.84	Rem.

All Weld Metal Mechanical Properties

	ield Strength (N/mm ²)	Tensile Strength (N/mm ²)	Elongation (%)	Charpy Impact Avg.value(Joules) Temp. At ---- (°C)	Hardness (As welded) HRC/BHN
Result	--	--	--	--	59-61 HRC

We hereby certify that the above state product is in accordance with the sales contract and the goods with indicated result has been tested according to instructions in the sales contract.



Manager Quality Assurance

Corporate Office : Plot No. 552, Sector – 37, Pace City – II, Gurgaon, Haryana-122001, India

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