

Superon Schweisstechnik India Ltd

Plot no. 552, Pace City-II, Sector 37, Gurgaon,
Haryana-122001, India



An ISO 9001, ISO 14001 &
BS OHSAS 18001 Certified Company

TEST CERTIFICATE AS PER EN 10204 TYPE:3.1

CUSTOMER : LLC<ALFA GLOBAL> - RUSSIA

P.O./P.I. N0	SSIL/EXP/PI/23-24/137/07.06.2023 & SSIL/EXP/PI/22-23/754/22.03.2023
INVOICE N0./DATE	EXP/23-24/281/28.07.2023
QTY.(Kgs.)	214.00

Brand/Grade :AG E 385-16

Report No: SUP 2023/2895

Size (mm) : 3.20X350

Date of issue: 28.07.2023

Standard-No./ : AWS A5.4 : E385-16
Classifications

Batch No/Heat No: GP 20939

Date of Mfg: 07.07.2023

All Weld Metal Chemical Analysis (%)

Element	C	Si	Mn	S	P	Cr	Ni	Mo	Cu	Nb	V	N
Spec.	0.03 Max.	0.90 Max.	1.0- 2.5	0.02 Max.	0.03 Max.	19.5- 21.5	24.0- 26.0	4.2- 5.2	1.2- 2.0	-	-	-
Result	0.018	0.86	1.51	0.011	0.023	20.62	25.14	4.70	1.61	-	-	-

Mechanical Properties of All Weld Metal

	Yield Strength (N/mm ²)	Tensile Strength (N/mm ²)	Elongation (%)	Charpy Impact Avg. value(Joules) Temp. At --- (°C)	Hardness (As welded)	Ferrite(FN) as per WRC-1992
Spec:	-	520 Min.	30 Min.	-	-	-
Result	-	586	41.30	-	-	Fully Austenit

Diffusible Hydrogen:- (ml/100gm of weld metal)	--	Coating Moisture(%):-	--
Radiography:-	Satisfactory	Fillet weld Test:-	Satisfactory
Bend Test:-	-	PWHT:-	--

TEST CONDUCTED AS PER : AWS/SFA-A5.4 : E385-16

We certify that the statement in this test report are correct and that the test welds were prepared welded and tested in Accordance with the requirement conforming to ASME BPVC.II.C Latest Edition 2021, in all respects.



Manager Quality Assurance

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