



Superon Schweisstechnik India Ltd.

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INSPECTION CERTIFICATE AS PER EN 10204-3.1

CUSTOMER : LLC ALFA GLOBAL-RUSSIA	 An ISO 9001, ISO 14001 & BS OHSAS ISO 45001 Certified Company	MTR NO. / ISSUE DATE	EXP-531/20.02.2024
		BATCH NO.	T-16791
INVOICE NO. / P.O. NO. : EXP/23-24/809 DT-20.02.2024/SSIL/EXP/PI/23-24/412 DT-31.10.2023		GRADE	ER 347Si
		SUPPLY CONDITION	STAINLESS STEEL TIG WELDING WIRE
		SURFACE FINISH	BRIGHT DRAWN, BRIGHT FINISH
		BRAND NAME	AG TIG ER 347Si

CHEMICAL COMPOSITION OF WIRE :-

SR. NO.	DIAMETER (mm)	NUMBER OF PKTS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Nb	%N2
ELEMENTS %				MIN MAX	- 0.080	1.00 2.50	0.65 1.00	- 0.030	- 0.030	19.00 21.50	9.00 11.00	- 0.75	- 0.75	10XC 1.00	-
1	1.20 X 1000	10+2/4	210.00	19826	0.028	1.79	0.79	0.007	0.029	19.33	9.37	0.18	0.110	0.32	0.0790

MECHANICAL PROPERTIES OF ALL WELD METAL:-

SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	HARDNESS (BHN)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING				
							A	A	A	A	A
-	(N/mm ²)	(N/mm ²)	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN
1	638	490	32	70	188	8	-	-	-	-	-

SPECIFICATION :-

TENSILE STRENGTH
 DIAMETER TOLERANCE
 % ELONGATION
 MATERIAL SPECIFICATION
 IGC TEST AS PER ASTM A262 PRACTICE "E"

AS PER AWS A5.9/A5.9 M : 2023
 AS PER AWS A5.9/A5.9 M : 2023
 STANDARD
 MATERIAL CONFORMS TO AWS A5.9/A5.9 M : 2023
 SATISFACTORY

MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS .
 RADIOACTIVITY TEST : WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.



WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.

AUTHORIZED SIGNATORY