

Superon Schweissttechnik India Ltd

Plot no. 552, Pace City-II, Sector 37, Gurgaon,
Haryana-122001, India



group of companies
ALFA GLOBAL

TEST CERTIFICATE

An ISO 9001, ISO 14001 &
BS OHSAS 18001 Certified Company

As Per EN 10204 / DIN 50049 - 2.2

CUSTOMER : LLC<ALFA GLOBAL>-RUSSIA

P.O./P.I. NO SSIL/EXP/PI/23-24/408,409,410&
411/31.10.2023

INVOICE NO./DATE EXP/23-24/558/19.01.2024

QTY.(Kgs.) 500.00

Brand/ Grade: AG E 55LH

Report No: SUP 2024/603

Size (mm): 3.20X350

Date of issue: 19.01.2024

Standard-No./
Classifications: DIN 8555
E6-UM-60P

Batch No/Heat No: GP 24402

Date of Mfg: 31.10.2023

All Weld Metal Chemical Analysis (%)

Element	C	Si	Mn	S	P	Cr	Ni	Mo	Cu	Nb	V	Fe
Result	0.72	0.84	0.51	--	--	7.17	--	0.84	--	--	0.63	Rem

All Weld Metal Mechanical Properties

	Yield Strength (N/mm ²)	Tensile Strength (N/mm ²)	Elongation (%)	Charpy Impact Avg.value(Joules) Temp. At ---- (°C)	Hardness (As welded) HRC/BHN
Result	--	--	--	--	57 -59 HRC

We hereby certify that the above state product is in accordance with the sales contract and the goods with indicated result has been tested according to instructions in the sales contract.



Manager Quality Assurance

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